Claims

- [c1] What is claimed is:
 - 1. A substrate isolation design, comprising:
 - a P substrate;
 - a P well positioned on the substrate; at least a device positioned in the P well; and at least a P substrate guard ring surrounding the device.
- [c2] 2. The substrate isolation design of claim 1, wherein the P substrate guard ring is positioned beneath a shallow isolation trench formed within the P well.
- [c3] 3. The substrate isolation design of claim 1, further comprising at least a P+ guard ring surrounding the device.
- [c4] 4. The substrate isolation design of claim 3, wherein the P+ guard ring is between the device and the P substrate guard ring.
- [05] 5. The substrate isolation design of claim 4, further comprising at least an N well guard ring between the P+ guard ring and the P substrate guard ring.
- [06] 6. The substrate isolation design of claim 5, further

- comprising at least a deep N well guard ring positioned beneath the P well to contact to the N well guard ring.
- [c7] 7. The substrate isolation design of claim 1, further comprising an N well guard ring surrounding the device.
- [08] 8. The substrate isolation design of claim 7, wherein the N well guard ring is between the device and the P substrate guard ring.
- [c9] 9. The substrate isolation design of claim 8, further comprising at least a deep N well guard ring positioned beneath the P well to contact to the N well guard ring.
- [c10] 10. A substrate isolation design, comprising:
 a substrate;
 at least a device positioned on the substrate;
 a first guard ring surrounding the device;
 a second guard ring surrounding the first guard ring;
 and
 a third guard ring surrounding the second guard ring,
 the third guard ring being a substrate guard ring.
- [c11] 11. The substrate isolation design of claim 10, wherein the first guard ring comprises a P+ guard ring.
- [c12] 12. The substrate isolation design of claim 10, wherein the second guard ring comprises an N well guard ring.

- [c13] 13. The substrate isolation design of claim 10, wherein the third guard ring comprises a P substrate guard ring.
- [c14] 14. The substrate isolation design of claim 10, wherein the substrate guard ring is positioned beneath a shallow isolation trench.
- [c15] 15. The substrate isolation design of claim 10, further comprising at least a deep N well guard ring connecting to the N well guard ring.
- [c16] 16. A substrate isolation design, comprising:

 a P substrate;

 at least a device positioned in the substrate; and

 at least a P substrate guard ring surrounding the device.
- [c17] 17. The substrate isolation design of claim 16, further comprising at least a shallow isolation trench surrounding the device, and wherein the P substrate guard ring is positioned beneath the shallow isolation trench.
- [c18] 18. The substrate isolation design of claim 16, further comprising at least a P+ guard ring positioned between the device and the P substrate guard ring.
- [c19] 19. The substrate isolation design of claim 18, further comprising at least an N well guard ring between the P+ guard ring and the P substrate guard ring.

- [c20] 20. The substrate isolation design of claim 19, further comprising at least a deep N well guard ring contacting to the N well guard ring.
- [c21] 21. The substrate isolation design of claim 16, further comprising an N well guard ring positioned between the device and the P substrate guard ring.
- [c22] 22. The substrate isolation design of claim 21, further comprising at least a deep N well guard ring contacting to the N well guard ring.